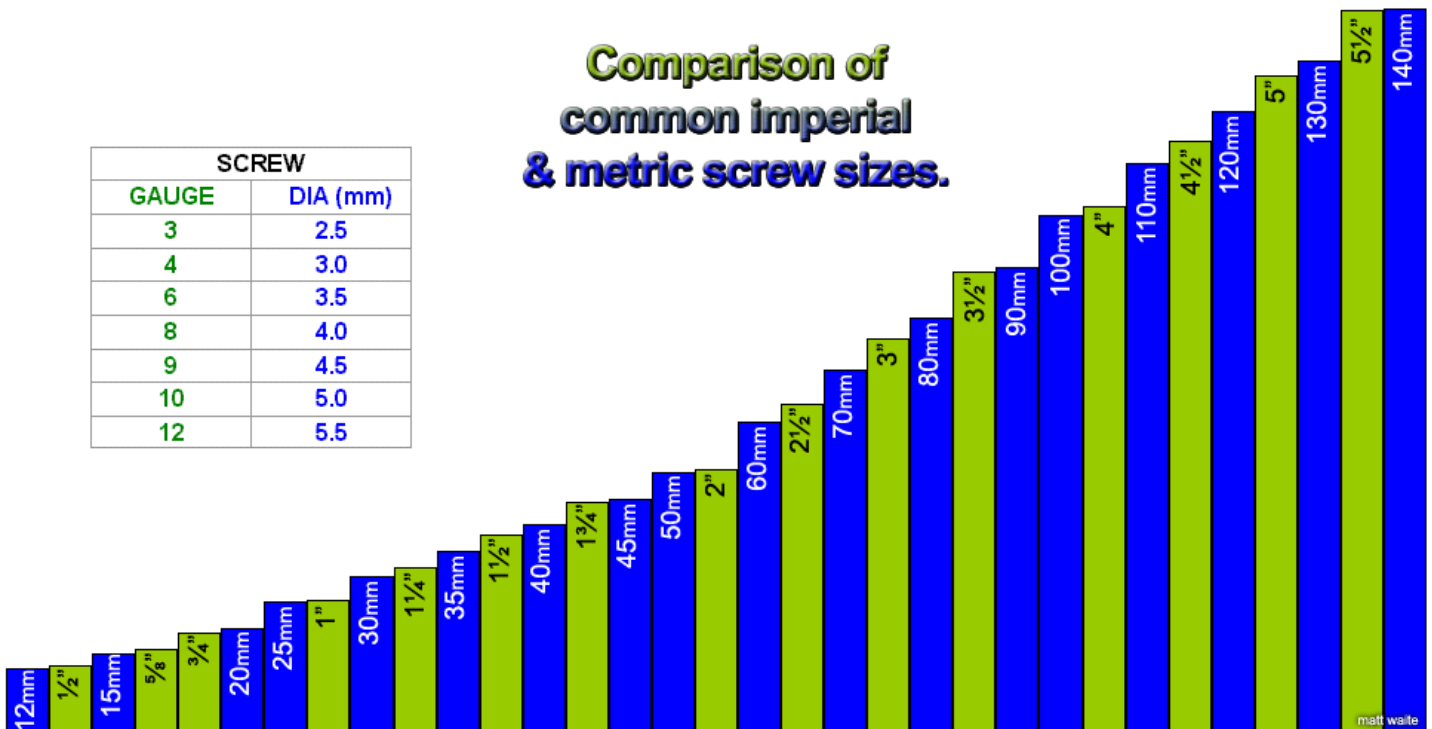




Comparison of common imperial & metric screw sizes.

SCREW	
GAUGE	DIA (mm)
3	2.5
4	3.0
6	3.5
8	4.0
9	4.5
10	5.0
12	5.5



Diameter		Common Lengths		Clearance Hole		Pilot Hole	
Gauge	Metric	Imperial	Metric	Imperial	Metric	Imperial	Metric
2	2.0	1/4 - 1/2	6.5 - 13	3/32	2.5	1/16	1.6
3	2.5	3/8 - 1	10 - 25	7/64	3.0	1/16	1.6
4	3.0	1/4 - 1 1/2	6.5 - 38	1/8	3.5	5/64	2.0
6	3.5	3/8 - 2 1/2	10 - 65	5/32	4.0	5/64	2.0
8	4.0	3/8 - 3 1/2	10 - 90	3/16	5.0	3/32	2.5
10	5.0	1/2 - 4	13 - 100	7/32	5.75	1/8	3.5
12	5.5	3/4 - 5	19 - 125	1/4	6.5	1/8	3.5
14	6.5	1 1/4 - 6	32 - 150	1/4	6.5	5/32	4.0

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